

Work Order ID 129097

January-28-15 1:04:36 PM

Blue
129097

Page 1

Item ID: D206-642-311BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/27/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

-Run - Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-311								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B129089

Mh

MAY 12 2015

DAS

27
9-89

MAY 14 2015

DAS
6
9-89

DAS
27
9-89

MAY 05 2015

DAS
28
9-89

DAS
27
9-89

MAY 14 2015

Work Order ID 129097

129097

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Item ID: D206-642-311BL Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH (Ael Blue)
 Start Date: 1/28/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: <u>Bskt 002</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 14 2015 DAS 28 DAS 6
9-89 9-89

MLJ MAY 15 2015

MLJ MAY 15 2015

Picklist Print

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Page 1

Work Order ID: 129097

129097

Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC
 IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec
 IPP Rev:L 08-09-29 as per DS19421 DD verified by:EC IPP Rev:M
 as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 14.04.25
 ECN14-520 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-341

Manufactured No

110

Each

1.0000

1

1

D206-642-341

**

129089

DAS
6
9-89

Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH

Location

Loc Qty

Loc Code

FG070

1

120001

1

D206-648-013

Manufactured No

110

Each

9.0000

1

D206-648-013

**

DAS
27
MAY 12 2015

Ground Handling Wheel Modification

Location

Loc Qty

Loc Code

PKG013

9

115114

5

121960

4

B131062

DAS
28
9-89

ATTN: D3414-041 - BLUE

D2932-1

Manufactured No

110

Each

9.0000

1

D2932-1

**

DAS
27
MAY 12 2015

206 Saddle Left Side

Location

Loc Qty

Loc Code

ST392

4

114490

4

ST396

4

121771

4

ST403

1

125650

1

B129140

DAS
28
9-89

BLUE

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Work Order ID: 129097

129097

Parent Item: D206-642-311BL

*D206-642-311RI *

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2933-1 Manufactured No

110 Each 9.0000 1

D2933-1

206 Saddle Left

D2933
9-89

Location

Loc Qty

Loc Code

ST389

4

114491

4

ST396

5

119649

1

121863

3

125651

1

**

DAS

27

9-89

DAS

28

9-89

BLUE

D2938-1

Manufactured No

110 Each 11.0000 1

D2938-1

206 Saddle Left Side

D2938
9-89

Location

Loc Qty

Loc Code

ST390

6

114492

6

ST395

4

120542

1

123733

3

ST403

1

125652

1

**

DAS

27

9-89

DAS

28

9-89

MAY 12 2015

BLUE

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Work Order ID: 129097

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129097

*D206-642-311RI *

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

110

Each

10.0000

U 1

D2939-1

206 Saddle Left Side

**

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST391

4

114494

4

ST395

5

120180

1

122916

4

ST403

1

125653

1

8B29146

BLUE

AN3-41A

Purchased

No

110

Each

865.0000

8 8

AN3-41A

Bolt

**

DAS

27

9-89

MAY 12 2015

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

802

123355

802

ST347

43

123355

43

DAS

28

9-89

8

Picklist Print

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Work Order ID: 129097

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129097

*D206-642-311BL *

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110 Each

274.0000

16 16

DAS

D2652

Bushing

**

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

26

127633

26

ST012a

203

123711

32

124422

171

B129992

16

MS21042L3

Purchased No

110 Each

2,523.000

8 8

DAS

MS21042L3

Nut

**

27

MAY 12 2015

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2100

M130799

5

M131264

1095

M131317

1000

ST307

3

123900

3

m132123

8

DAS

28

9-89

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Work Order ID: 129097

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129097

D206-642-311BL

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,481.000

8

8

~~*NAS1149D0363J*~~

Washer

DAS
27
9-89

**

DAS
27

MAY 12 2015

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

144

m126319

144

GA

657

m128429

657

ST269

7

122378

7

MB1618

8

DAS
28
9-89

AN5-10A

Purchased

No

110

Each

99.0000

4

~~*AN5-10A*~~

BOLT

DAS
6
9-89

**

131624

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

48

M131305

48

DAS
28
9-89

AN5-11A

Purchased

No

110

Each

196.0000

4

~~*AN5-11A*~~

BOLT

DAS
6
9-89

**

4

DAS
6
9-89

Location

Loc Qty

Loc Code

ST299A

196

M126105

196

4

DAS
28
9-89

MAY 05 2015

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Shop Packet Print

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Work Order ID: 129097

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129097

*D206-642-311RI *

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,836.000

8 8

DAS

NAS1149D0563J

Washer

**

132035

6
9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

DAS

28

9-89

GA

130

m125807

130

ST260a

400

m130799

400

ST269

306

16527

4

m128257

302

ST271

1000

m131026

1000

AN4-6A

Purchased

No

110

Each

2,118.000

12 12

AN4-6A

BOLT

**

DAS

6

9-89

MAY 05 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

CA

43

M128403

43

ST325A

2067

16067

2

M126317

65

M128634

100

M130716

200

M130851

100

M131153

1600

ST345

8

M128403

8

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129097

Parent Item: D206-642-311BL

*D206-642-311RI *

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

4,685.000

25 25

~~NAS1149D0463J~~

WASHER

9-89

**24

130388 x 9
132123 x 3

DAS
6
9-89

Location Loc Qty Loc Code

CA 397

M129682 397

GA 408

M129390 408

ST260a 1153

M129390 1153

ST269 2727

M129390 4

M130799 2723

132035

DAS
28
9-89

MS21042L4

Purchased

No

110

Each

3,925.000

12 12

~~MS21042L4~~

Locknut

9-89

**

130388 x 9
132123 x 3

MAY 05 2015

Location Loc Qty Loc Code

FP001 42

m124231 42

GA 704

m127813 704

ST260a 2646

m130799 1446

m131340 1200

ST305 533

426 426

m128300 8

m130922 99

DAS
6
9-89

DAS
28
9-89

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Work Order ID: 129097

129097

Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

110

Each

17.0000

~~1~~ 1

DAS
6
9-89

D3407-043

Tow Ring

9-89

Location

Loc Qty

Loc Code

DAS
28
9-89

st530

11

120517

11

ST532

6

114527

6

BLUE

D3456-1

Manufactured No

110

Each

92.0000

~~1~~ 1

DAS
6
9-89

D3456-1

Washer

9-89

Location

Loc Qty

Loc Code

DAS
28
9-89

FG

7

25701

7

ST040

85

121045

85

D3457-1

Manufactured No

110

Each

52.0000

~~2~~ 2

DAS
6
9-89

D3457-1

Washer

9-89

Location

Loc Qty

Loc Code

MAY 05 2015
DAS
28
9-89

FG

10

32409

10

ST040

42

121777

18

127393

24

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Work Order ID: 129097

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (Ael Blue)

129097

*D206-642-311RI *

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,146.000

1

~~*MS21043-4*~~

Nut

9-89

**

131697

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

490

m128798

490

ST304

616

m128798

582

m128818

34

DAS
6
9-89

DAS
28
9-89

AN4C5A

Purchased

No

110

Each

66.0000

1

~~*AN4C5A*~~

Bolt

9-89

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

19

M128403

19

ST345

47

M130466

47

NAS1149C0463R

Purchased

No

110

Each

414.0000

1

~~*NAS1149C0463R*~~

Washer

9-89

**

DAS
6
9-89
MAY 05 2015

Location

Loc Qty

Loc Code

FP001

100

m127306

100

ST271

314

m128401

314

DAS
28
9-89

Picklist Print

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Work Order ID: 129097

129097

Parent Item: D206-642-311BL

***D206-642-311RI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

46.0000

1

D3413-1

O-Ring

**

12908

DAS
6
9-89

9-89

Location

Loc Qty

Loc Code

FP001

1

112309

1

st530

45

110715

9

114489

4

121783

8

125157

12

127411

12

DAS
28
9-89

BLUE

D2712

Manufactured No

110

Each

473.0000

10 10

D2712

Set Screw

**

115155

DAS
6
9-89

9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

168

121858

4

124450

164

ST012a

250

127910

250

DAS
28
9-89

MAY 05 2015

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Work Order ID: 129097

129097

Parent Item: D206-642-311BL

***D206-642-311BI ***

Parent Item Name: Skidtube LH (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110 Each

53.0000

2

D2934

Saddle Spacer

9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST025A

47

121765

25

123631

22

**

12880

DAS

6

9-89

DAS

28

9-89

D2935

Manufactured No

110 Each

70.0000

2 2

D2935

Saddle Spacer

9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

29

120514

29

ST025A

35

121970

35

**

MAY 05 2015

DAS

28

9-89